

**PAGE: 1/7** 

Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a

### **MB Correction**

The items in bold italics have been corrected or added.

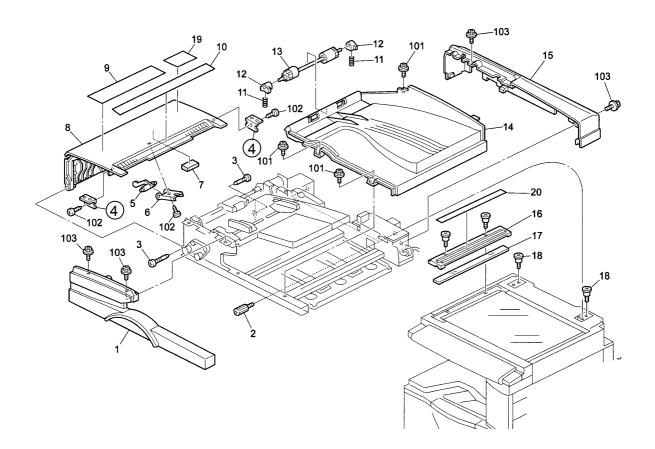
Modified Article: Parts Catalog Correction			Prepared	by: K. Miura
From: Technical Services Dept., GTS Division				
Reason for	□ Parts catalog correction	☐ Vendor ch	ange	☐ To meet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		( )
	☐ Part standardization	☐ Other		

Please correct your Parts Catalog as follows:

### Page 3

- Part Number Change -

Old part number	New part number	Description	Q'ty	Index	Note
A8594873	B3864873	Positioning Plate	2	4	



# RIGOH

## Modification Bulletin

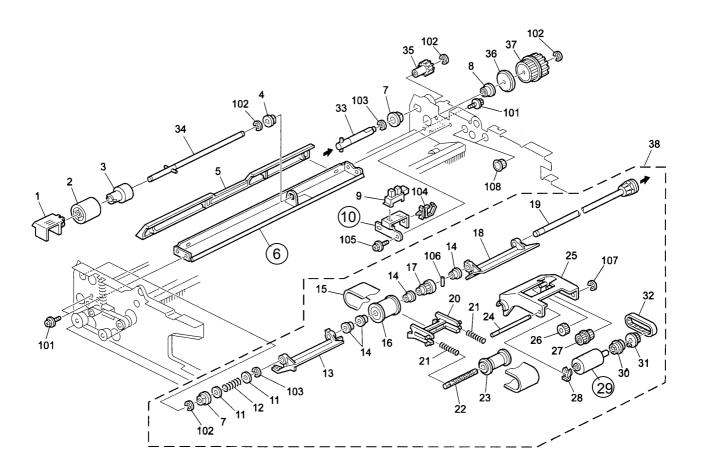
**PAGE: 2/7** 

Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
()		

Page 7
- Part Number Changes -

Old part	New part	Description	Q'ty	Index	Note
number	number				
A8591610	B3861610	Separation Stay	1	6	
A8591123	B3861123	Bracket – Sensor	1	10	
A8592161	B3862171	Pickup Roller	1	29	





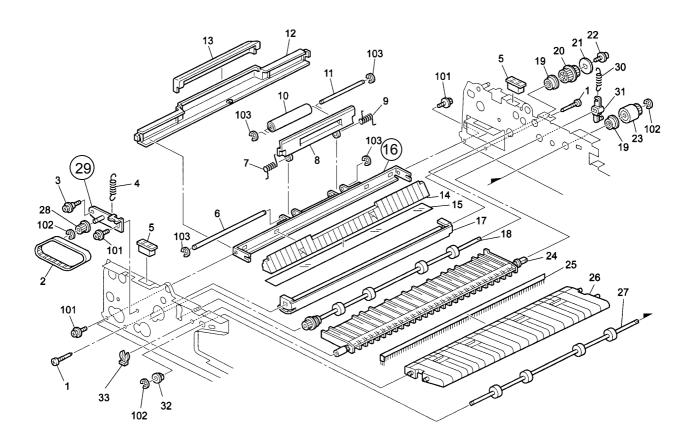
**PAGE: 3/7** 

Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
(B171)	Date: Lo may or	1. 1011 III.Do. 000 Ia

Page 9
- Part Number Changes -

Old part	New part	Description	Q'ty	Index	Note
number	number				
A8591710	B3861710	Left Lower Stay	1	16	
A8594311	B3864311	Adjusting Pin – M6	1	29	



# RIGOH

### Modification Bulletin

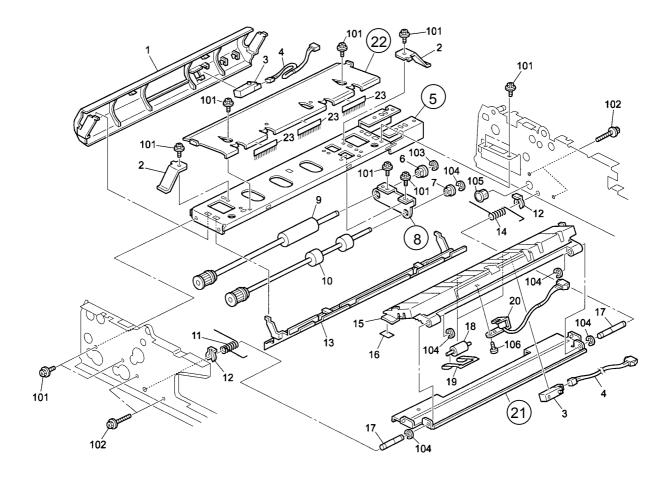
PAGE: 4/7

Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
()		

Page 11
- Part Number Changes -

Old part	New part	Description	Q'ty	Index	Note
number	number				
A8591311	B3861311	Left Stay	1	5	
A8591320	B3861320	Bracket – Transport Roller	1	8	
A8593413	B3863413	Cover – Exit Guide Plate	1	21	
A8583231	B3863231	Guide Plate – Reverse	1	22	





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Reissued: 19-Jul-01

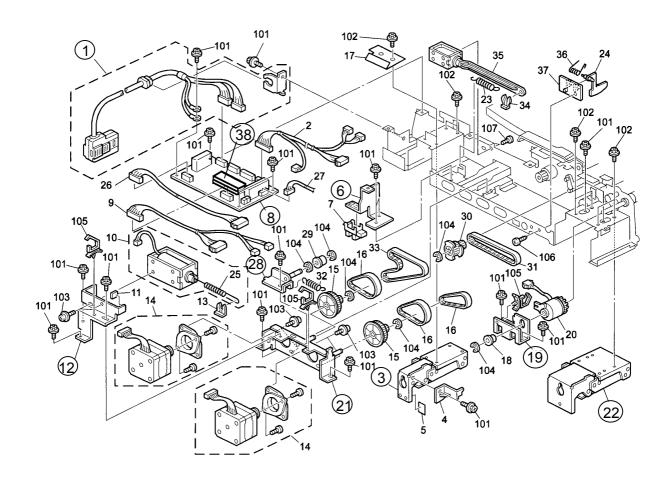
Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
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Page 13
- Part Number Changes -

Old part	New part	Description	Q'ty	Index	Note
number	number				
A8595800	B3795800	Harness – Interface	1	1	
A8581831	B3861831	Right Hinge	1	3	
A8591122	B3861122	Right Sensor Bracket	1	6	
B3795500	B3795510	Main Control Board	1	8	
A8594411	B3864411	Bracket – Solenoid	1	12	
A8591315	B3861315	Bracket – Electromagnetic Clutch	1	19	
A8584111	B3794111	Bracket – Motor	1	21	
A8581811	B3861811	Left Hinge	1	22	
A8584131	B3794131	Adjusting Pin - Idler	1	28	

- Addition -

Part number	Description	Q'ty	Index	Note
B3875660	ADF ROM	1	38	



# RIGOH

### Modification Bulletin

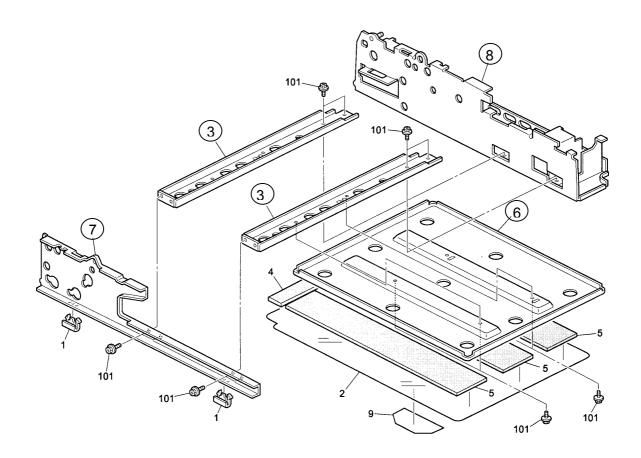
**PAGE: 6/7** 

Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71)	Date: 25-May-01	No.: MB379001a
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Page 15
- Part Number Changes -

Old part	New part	Description	Q'ty	Index	Note
number	number				
A8591511	B3861511	Middle Stay	2	3	
A8593615	B3863615	Base - Platen Cover	1	6	
A8591211	B3861211	Front Side Plate	1	7	
A8591110	B3861110	Rear Side Plate	1	8	



# RIGOH

### Modification Bulletin

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Reissued: 19-Jul-01

Model: Kir-C ARDF (DF71) Date: 25-May-01 No.: MB379001a

### Page 20

- Part Number Change -

Old part	New part	Description in	Description in	Q'ty	Page &	Note
number	number	Service Manual	Parts Catalog		Index	
A8592161	B3862171	Pickup Roller	Pickup Roller	1	7-29	

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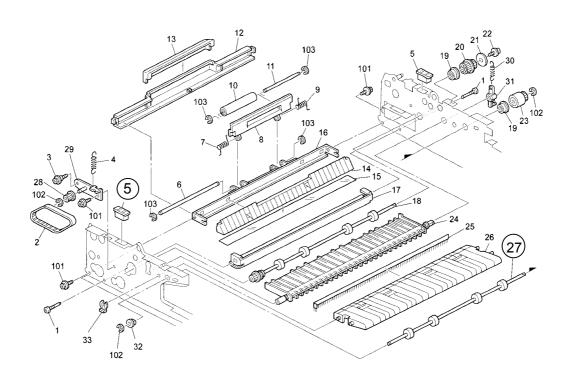
PAGE:	1/2
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Model: Kir-C ARDF (DF71) Dat			te: 18-Oct-0	1	No.: MB379002
Modified Article:	Parts Catalog Correction	Prepared	l by: ĸ.	Miura	
From: Technical Services Dept., GTS Division			1		
Reason for	□ Parts catalog correction	☐ Vendor cl	nange	☐ To r	neet standards
Modification:	☐ To facilitate assembly	☐ To improv	e reliability	(	)
	☐ Part standardization	☐ Other			

Please make the following corrections to your Parts Catalogs:

Page 9

Old part   New part   Description		Q'ty	Index	Note	
number	number				
A8591181	B3514135	Magnet Catch - Original Table	1	5	
A8583140	B3863140	Reverse Roller – Drive	1	27	



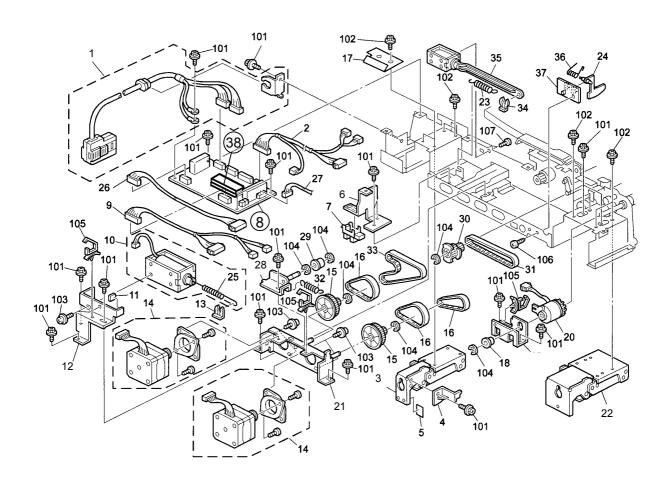


PAGE: 2/2

Model: Kir-C ARDF (DF71) Date: 18-Oct-01 No.: MB379002

Page 13

Old part	Old part   New part   Description   C		Q'ty	Index	Note
number	number				
B3795510	B3795520	Main Control Board	1	8	
B3875660	B3875680	ADF ROM	1	38	

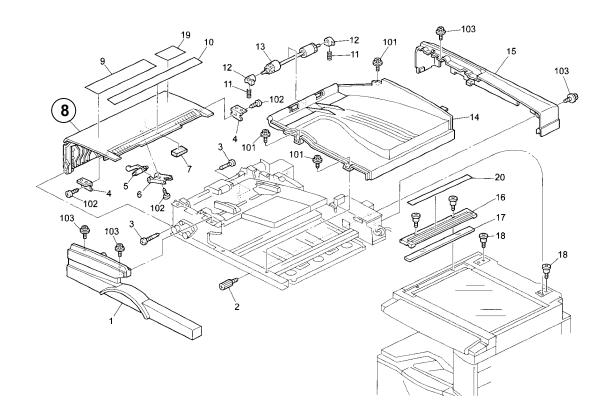


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Model: Kir-C ARDF (DF71)			e: 30-Jan-0	2	No.: MB379003
Modified Article: L	eft Cover	Prepared by: K.Miura			
From: Technical Services Dept., GTS Division			]		
Reason for	☐ Parts catalog correction	☐ Vendor ch	nange	☐ To n	neet standards
Modification:	odification:		e reliability	(	)
	☐ Part standardization	☐ Other			

When the document approaches the Transport Rollers, it can sometimes contact the pullout lever due to warping in the Left Cover. The left cover has been changed to reduce the possibility of this happening.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
B3864841	B3864842	Left Cover	1	X/O	3	8	





**PAGE: 2/2** 

Model: Kir-C ARDF (DF71) Date: 30-Jan-02 No.: MB379003

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
DF71		Lanier	B379-14	L1001920001
DF71		Ricoh, Savin, NRG	B379-17	H8318400001
DF71		Infotec	B379-26	4J29210001

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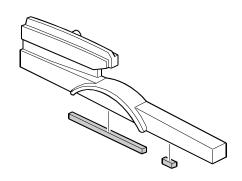
ate: 21-Feb-02	No.: MB379004

**PAGE: 1/1** 

Model: Kir-C ARDF (DF71)			e: 21-Feb-0	2	No.: MB379004
Modified Article: 0	Cover Sponges	Prepar			Miura
From: Technical Sei	rvices Dept., GTS Division				
Reason for	☐ Parts catalog correction	☐ Vendor change		☐ To n	neet standards
Modification:	☐ To facilitate assembly		e reliability	(	)
Part standardization Other		☐ Other			

The following protective padding has been added to facilitate handling of the Platen Cover sheet.

New part	Description	Q'ty	Page	Index	Note
number					
A8584871	Cover Sponge - Front	1	3	21	
A8584872	Cover Sponge - Front Right	1	3	22	

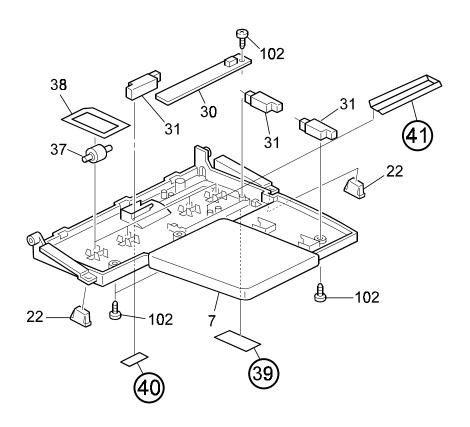


MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
DF71		Lanier	B379-14	L1002820001
DF71		Ricoh, Savin, NRG	B379-17	H8327400001
DF71		Infotec	B379-26	4J28220001

Model: Kir-C ARDF (DF71)			e: 22-Mar-0	2	No.: MB379005
Modified Article: Mylar Seals			Prepared by: K. Miura		
From: Technical Se	rvices Dept., GTS Division				
Reason for	☐ Parts catalog correction	☐ Vendor ch	ange	☐ To n	neet standards
Modification:	ification:		e reliability	(	)
	☐ Part standardization				

To cover the holes near the sensors and provide further shielding from static electricity, the following seals have been added.

New part	Description	Q'ty	Page	Index	Note
number					
B3864691	Mylar Seal - 28X107	1	5	39	
B3864692	Mylar Seal - 16X45	1	5	40	
B3864693	Mylar Seal	1	5	41	



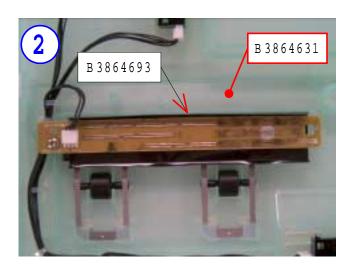


Model: Kir-C ARDF (DF71) Date: 22-Mar-02 No.: MB379005

**PAGE: 2/2** 

### NOTE:

The Mylar Seal (B3864693) should be positioned below the Paper Size Sensor Board (B3865540) as shown:



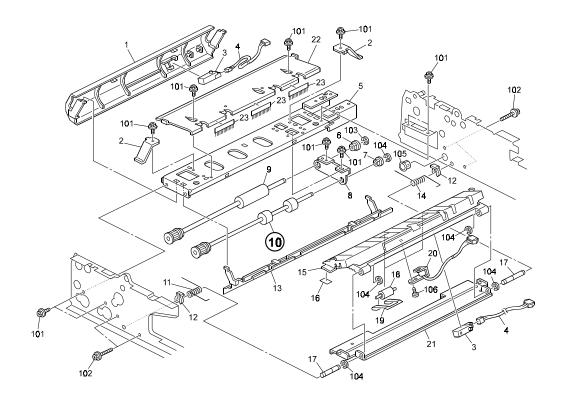
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**PAGE: 1/1** 

Model: Kir-C ARDF (DF71) Date			e: 19-Jul-02	2	No.: MB379006
Modified Article: Middle Transport Roller F			Prepared	by: к. I	Miura
From: Technical Services sec. Service Planning Dept.					
Reason for	☐ Parts catalog correction		ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To improv	e reliability	(	)
	☐ Part standardization	☐ Other			

The following part has been changed due to a vendor change.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A8593120	B3863121	Transport Roller - Middle	1	0/0	11	10	



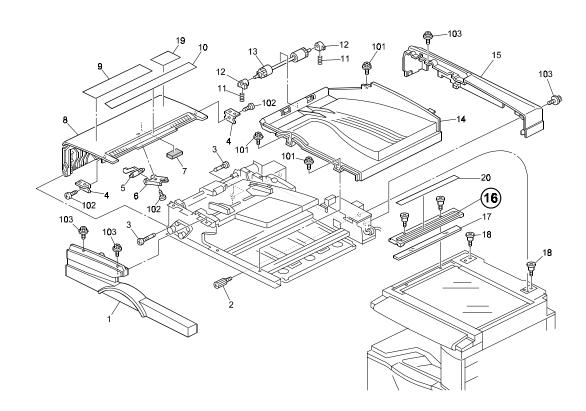
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**PAGE: 1/1** 

Model: Kir-C ARDF (DF71)			Date	e: 19-Jul-02		No.: MB379007		
Modified Article: Original Scale					Prepared by: K. Miura			
From: Technical Services sec. Service Planning Dept.								
Reason for	Parts catalog correction	☐ Vendo	or ch	ange	☐ To m	neet standards		
Modification:	☐ To facilitate assembly			e reliability	(	)		
	☐ Part standardization	☐ Other						

The shape of the Original Scale has been changed to ensure smoother feed of originals.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B3867101	B3867102	Original Scale	1	0/0	3	16	



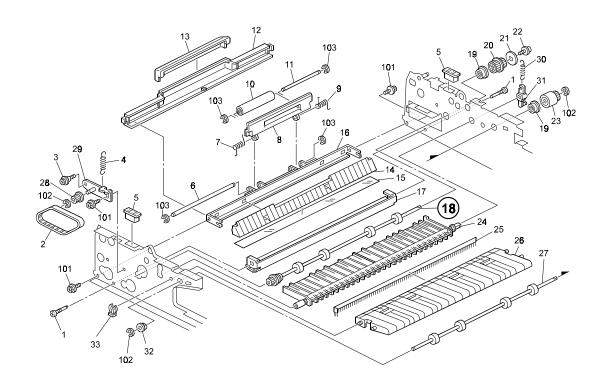
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**PAGE: 1/1** 

Model: Kir-C ARDF (DF71)			Date	e: 19-Jul-02		No.: MB379008
Modified Article: Drive Exit Roller				Prepared	by: K. I	Miura
From: Technical Services sec. Service Planning Dept.						
Reason for	Parts catalog correction	☐ Vendo	or ch	ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly			(	)	
	☐ Part standardization	☐ Other				

To minimize vibration of originals during paper feed, the following has been changed:

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A8593130	B3863130	Exit Roller - Drive	1	0/0	9	18	





**PAGE: 1/2** 

Reissued: 25-Oct-02

Model: Kir-C ARDF (DF71)	Date: 23-Aug-02	No.: MB379009a
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### **MB Correction**

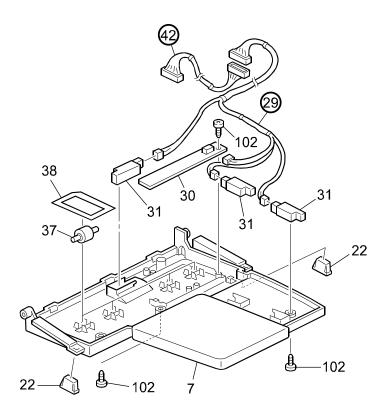
The items in bold italics have been corrected or added and the illustration has changed as shown below.

Modified Article: Original Tray Harness			Prepared by: K. Miura		
From: Technical Services sec. Service Planning Dept.					
Reason for	☐ Parts catalog correction	☐ Vendor cha	ange		et standards
Modification:	☐ To facilitate assembly	☐ To improve	e reliability	(	)
	☐ Part standardization	Other			

The following have been changed in accordance with parts used on the Model-UC for EMI Standards certification.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A8595702	B4895715	Harness - Original Tray	1	X/X	5	29	
	B4895713	Relay harness	1	X/X	5	42	

**Note:** When installing the new Original Tray Harness (B4895715), it is also necessary to install the Relay Harness (B4895713) at the same time. The interchangeability as a set for these parts is O/O.





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Reissued: 25-Oct-02

Model: Kir-C ARDF (DF71) Date: 23-Aug-02 No.: MB379009a

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NO.
DF71		Lanier	B379-14	L1002850001
DF71		Ricoh, Savin, NRG	B379-17	H83276020758
DF71		Infotec	B379-26	4J28520001

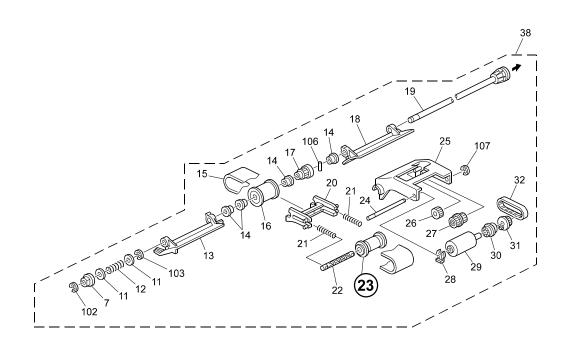
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Model: Kir-C ARDF (DF71)			Date	e: 30-Apr-03	3	No.: MB379010
Modified Article: Paper Feed Belt Roller					by: K. I	Miura
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	lor ch	ange	☐ To m	neet standards
Modification:	☐ To facilitate assembly	☐ To improve reliability		(	)	
	□ Part standardization	☐ Othe	r			

The following has been changed due to parts standardization with other models.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A8592113—		Drive Roller - Paper Feed Belt	1		7	23	
	→ B3872113	Roller - Paper Feed Belt	1	0/0	7	23	



Model: Kir-C ARDF (DF71)

Modified Article: Exposure Glass Decal
From: 1st Tech. Support Sec. Service Support Dept.

Reason for
Modification:

Parts catalog correction
To facilitate assembly
Part standardization

Date: 30-Apr-03

Prepared by: K.Miura

Prepared by: K.Miura

To meet standards

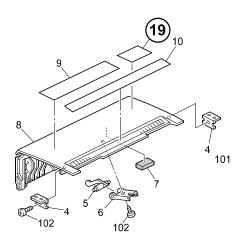
To meet standards

Other

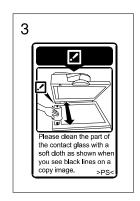
Explanations in four display languages have been added to the following decal.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B3796063	G5646077	Exposure Glass Decal	1	X/O	3	19	
					17	3	

<Page 3>



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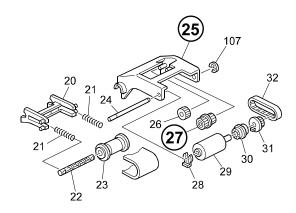
MODEL NAME	V/Hz	DESTINATION	DESTINATION CODE	
DF71		Lanier	B379-14	L1003810001
DF71		Ricoh, Savin, NRG	B379-17	H8337300001
DF71		Infotec	B379-26	4J28130001

Model: Kir-C ARDF (DF71)			e: 21-May-0	)3	No.: MB379012
Modified Article: Pick up holder and Pulley				by: K.	Miura
From: 1st Tech. Support Sec. Service Support Dept.					
Reason for	☐ Parts catalog correction	☐ Vendor ch	ange	☐ To n	neet standards
			e reliability	(	)
	☐ Part standardization	☐ Other			

The following have been changed to further ensure that the shaft of the Pickup Holder for the Pulley is not damaged.

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
A8592151	G4123821	Holder - Pick Up	1	X/X	7	25	
A8592168	G4123831	Pulley - 22Z	1	X/X	7	27	

**Note:** These parts must be replaced together as a set.

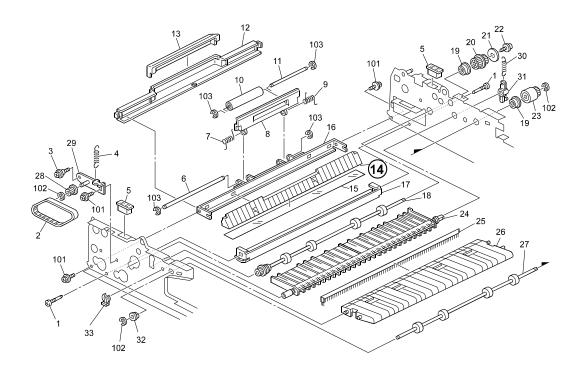


MODEL NAME	V/Hz	V/Hz DESTINATION CODE		SERIAL NO.
DF71		Lanier	B379-14	L1003850001
DF71		Ricoh, Savin, NRG	B379-17	H8337700001
DF71		Infotec	B379-26	4J28530001

Model: Kir-C ARDF (DF71) Date				e: 5-Jun-03		No.: MB379013
Modified Article: Left Lower Guide					by: K. I	Miura
From: 1st Tech. Support Sec. Service Support Dept.						
Reason for	☐ Parts catalog correction	☐ Vend	or ch	ange	☐ To n	neet standards
Modification: ☐ To facilitate assembly ☐ To imp			prove	e reliability	(	)
	☐ Part standardization	☐ Other	r			

To ensure the junctions of the Lower Left Guide stay properly in position when the ADF is installed, the guide has been changed.

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
A8591721	A8591723	Left Lower Guide	1	X/O	9	14	



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MODEL NAME	V/Hz	DESTINATION	ATION CODE SERIAL	
DF71		Lanier	B379-14	L1003810001
DF71		Ricoh, Savin, NRG	B379-17	H8337300001
DF71		Infotec	B379-26	4J28130001

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Reason for

Modification:

Model: Kir-C ARDF (DF71)

Modified Article: Left Lower Guide

From: 1st Tech. Support Sec. Service Support Dept.

☐ Parts catalog correction

☐ To facilitate assembly

☐ Part standardization

### **M**odification **B**ulletin

	Date	e: 9-Sep-03		No.: MB3	79014
		Prepared	by: M.I	shihara	
ot.					
☐ Vend	or ch	ange	☐ To n	neet standa	rds
□ To im	prove	e reliability	(	)	

**PAGE: 1/1** 

The following decals have been changed from ABS to PS in material to avoid peeling off.

Other

Old part	New part	Description	Q'ty	Int	Page	Index	Note
number	number						
B3866013	B3866014	Decal-Removal Misfeed	1-1	X/O	3,17	9,1	
B3866042	B3866042	Decal-Side Fence	1-1	X/O	5,17	21,5	
B3876032	B3876033	Decal-Original Table	1-1	X/O	5,17	23,6	